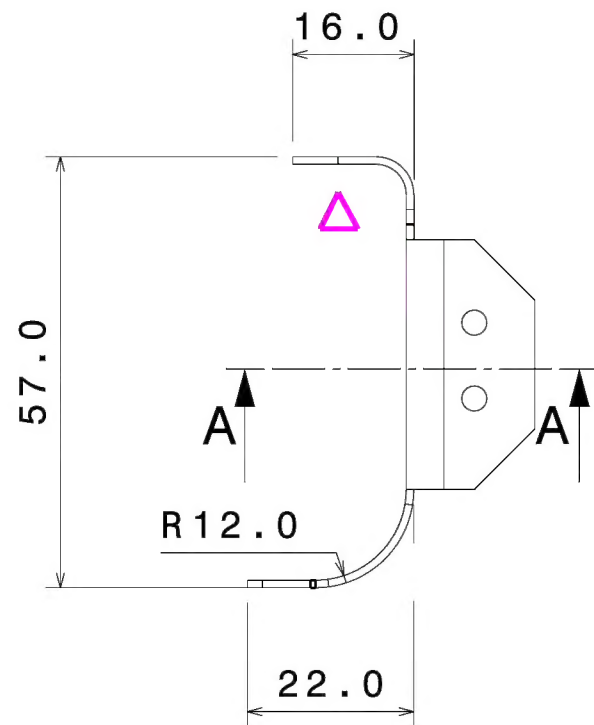
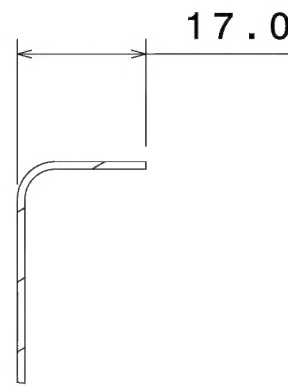
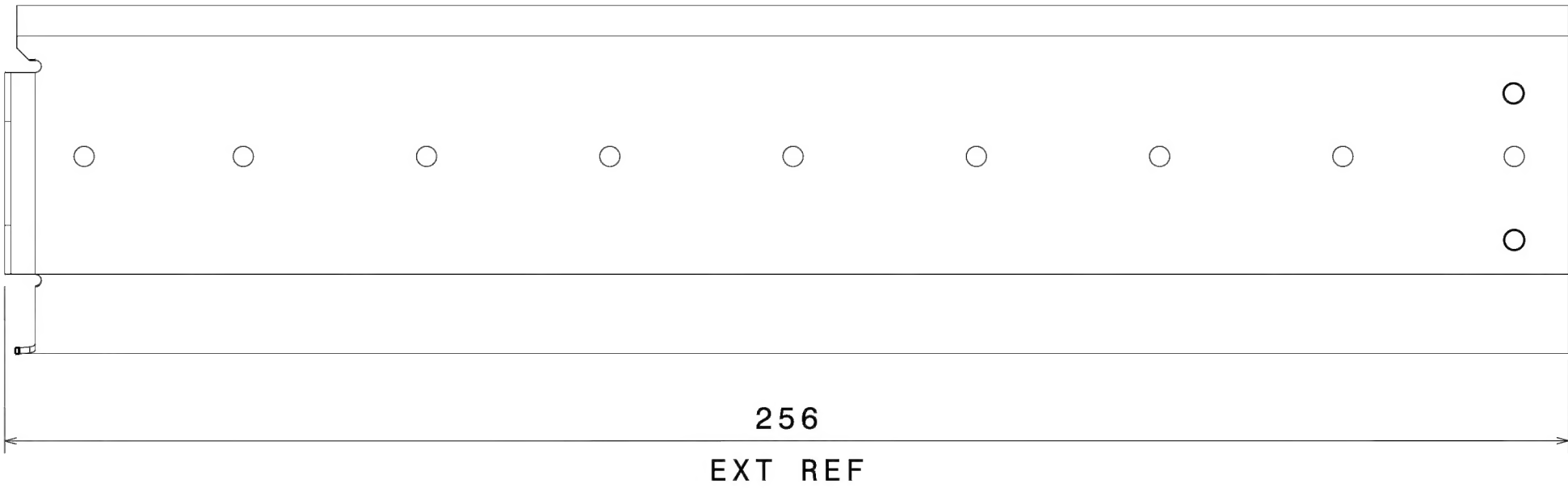
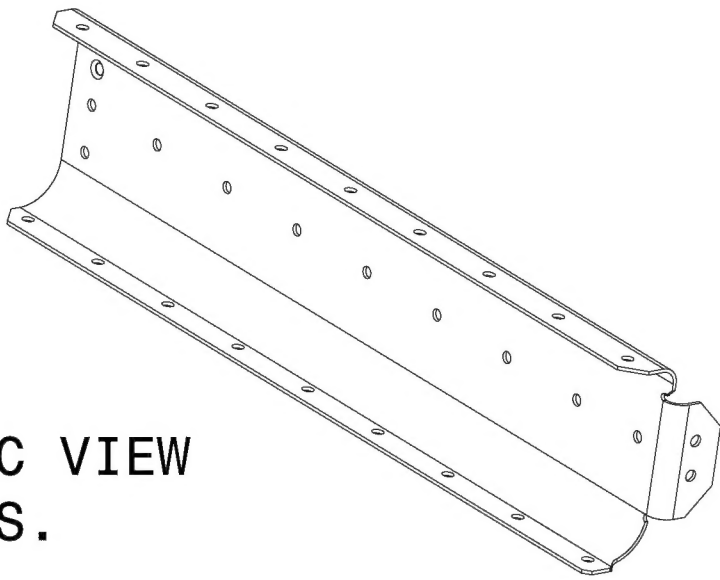


FLAT PATTERN  
SCALE 1:1



SECTION A-A



ISOMETRIC VIEW  
N.T.S.



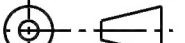

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 4.0mm UNLESS OTHERWISE STATED ON  THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:   $\phi 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK  
TO QD5016  1 & 4

QB21881 - AS DRAWN  
QB21904 - OPP HAND

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	25 SEP 2014	TITLE  DIVIDER						
					DRG CHCK	T CLARK	25 SEP 2014							
					PROJ ENG									
					MFG ENGR									
					TECH APRL			SIZE A2.						
					DSGN APRL									
					DSGN APRL	E C BULA	25 SEP 2014	CAGE CODE U0088		DRG NO QB21881/QB21904		ISS P3Y		
					CONTRACT NO		SCALE 1 : 1		WEIGHT		SHEET A OF A			

ZONE	ISS	DESCRIPTION	DATE		APPROVALS
B6 & C6	P3Y	CHANGED NOTE AT B6 FROM 3.0MM BEND RADII TO 4.0MM, REMOVED 4MM BEND RAD CALL OUT AT C6 ECR R42277 INCORPORATED.	17 APR 2015	MODIFIED:	B MITCHEM
		CHANGE CODE: PE	26 AUG 2015	DRG CHCK:	T CLARK
				PROJ ENG:	
				MFG ENGR:	
				TECH APRL:	
			27 AUG 2015	DSGN APRL:	A G BUTCHER